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SPECIAL OFFER

Parts and Service N-5/N-8 Summer Rebuild Kit Discounts Continue

10% off parts Evergreen Packaging's annual Summer Rebuild Kit sale continues through May 31, 2015. Order now to ensure timely delivery and to take advantage of these special prices good through May 31, 2015. **Turn to page 2** for the kit list, pricing and quantity of kits required for each filler.

Service Discount for PMSA Customers
Only As an added incentive to take
advantage of these kit discounts,
Evergreen Packaging Field Service will
waive the hourly travel charges and
company car mileage charges to and from

your facility if at least one of these kits is installed by an Evergreen Packaging Service Technician during the visit. This free travel offer will begin on June 1 and continue through August 31. For more details and to schedule Evergreen Packaging Service, call 800-331-6083. Please remember not to schedule service until you have received a confirmed date for parts delivery.

This parts and service offer is valid only for PMSA customers located in North America.

TRAINING SCHEDULE

Get Expert Filler Training in Your Plant

Let trainer Dennis Meagher show you how to keep your Evergreen Packaging filler properly maintained for top performance and long life.

All scheduled training classes at Evergreen's Cedar Rapids facility are full. But Dennis will come to you to train your personnel on your own filling machine in your own plant. Also ask about in-plant training using our N-8 fill system or Spout-Pak® training stands.

Don't wait to schedule training for your facility. Contact Dennis at 800-331-6083 X584 or dennis.meagher@everpack.com. For the most up-to-date training school information, look online at evergreenpackaging.com.





The *Run Time* is the newsletter of the Evergreen Packaging Equipment Sales Services Department. Its purpose is to provide customers with Evergreen Packaging gable top parts and service information.

Editor: Sheri Albrecht sheri.albrecht@ everpack.com
Phone: 319-399-3481 or 800-553-5981
Fax: 319-399-3388 or 800-553-5986
Evergreen Packaging Equipment
PO Box 3000
2400 Sixth Street SW
Cedar Rapids IA 52406
We welcome comments and suggestions.
Please send all mailing address changes to the editor

Evergreen Packaging Equipment is proud to be ISO 9001:2008 certified

OUALITY POLICY

As employees, we will perform our jobs in conformance to customer and industry requirements with a commitment to doing it right the first time. We will manufacture and deliver on time, defect-free products and services to our customers.

We are dedicated to quality and continuous

Cont from page 1

N-5 & N-8 Summer Rebuild Kit Discounts

| | | Current list | 10% discount | Product | Kits per |
|-----------|--|--------------|--------------|---------|----------|
| Material | Description | price | price | line | machine |
| EP3057396 | Infeed Drive Pivot Arm Bushings and Washers | 285.60 | 257.04 | N-5 | 1 |
| EP3057591 | Conveyor Wear Strips SN 475 - 2108 | 10,200.00 | 9,180.00 | N-5 | 1 |
| EP3057592 | Conveyor Wear Strips SN 2109 & up | 3,307.00 | 2,976.30 | N-5 | 1 |
| EP3057950 | No Carton No Fill Air Cylinder | 270.30 | 243.27 | N-5 | 2 |
| EP3057951 | No Carton No Fill Air Cylinder (Rubber Goods Only) | 34.20 | 30.78 | N-5 | 2 |
| EP3057998 | Upper Fill Rebuild | 413.10 | 371.79 | N-5 | 2 |
| EP3058120 | Constant Rotation Shaft Rebuild 4 Fill Station | 3,239.00 | 2,915.10 | N-5 | 1 |
| EP3058121 | Constant Rotation Shaft Rebuild 2 Fill Station | 2,341.00 | 2,106.90 | N-5 | 2 |
| EP3058141 | Sealer/Dater Rebuild PM SS 1 Round Pin Hole | 28,870.00 | 25,983.00 | N-5 | 1 |
| EP3058142 | Sealer/Dater Rebuild PM SS 6 Round Pin Hole | 30,620.00 | 27,558.00 | N-5 | 1 |
| EP3058143 | Sealer/Dater Rebuild PM SS 1 Round Pin Hole/Pcs | 31,170.00 | 28,053.00 | N-5 | 1 |
| EP3058144 | Sealer/Dater Rebuild PM SS Slot/Slug Hole | 30,890.00 | 27,801.00 | N-5 | 1 |
| EP3058175 | Water Cooled Guide Rails | 7,089.00 | 6,380.10 | N-5 | 1 |
| EP3058305 | Top Seal Rebuild N SPM 1 Hole | 28,600.00 | 25,740.00 | N-5 | 1 |
| EP3058306 | Top Seal Rebuild N SPM 6 Hole | 30,400.00 | 27,360.00 | N-5 | 1 |
| EP3058307 | Top Seal Rebuild N SPM Plant Code Slug / 1 Hole | 30,730.00 | 27,657.00 | N-5 | 1 |
| EP3058308 | Top Seal Rebuild N SPM Plant Code Slug / Slot | 30,660.00 | 27,594.00 | N-5 | 1 |
| EP3058337 | Top Seal Rebuild N SHC w/o Jaws | 12,820.00 | 11,538.00 | N-5 | 1 |
| EP3058342 | Top Seal Rebuild N SHC Slot | 18,900.00 | 17,010.00 | N-5 | 1 |
| EP3058344 | Water Cooled Guide Rails | 4,820.00 | 4,338.00 | N-5 | 1 |
| EP3115578 | Conveyor Chains SN 475 - 2108 | 20,880.00 | 18,792.00 | N-5 | 1 |
| EP3115579 | Conveyor Chains SN 2109 & up | 14,520.00 | 13,068.00 | N-5 | 1 |
| EP3058405 | N8 Lower Fill Kit (Minor Rebuild) | 8,320.00 | 7,488.00 | N-8 | 1 |
| EP3058406 | Constant Rotation Shaft Kit | 682.00 | 613.80 | N-8 | 1 |
| EP3058507 | Outfeed Rebuild Kit | 1,309.00 | 1,178.10 | N-8 | 1 |
| EP3058508 | Top Breaker Rebuild Kit | 2,559.00 | 2,303.10 | N-8 | 1 |
| EP3058539 | Bottom Seal Rebuild Kit | 3,009.00 | 2,708.10 | N-8 | 1 |
| EP3058540 | Top Seal Rebuild Kit | 5,020.00 | 4,518.00 | N-8 | 1 |
| EP3058543 | Infeed Rebuild Kit - SN 1525 - 1533 | 8,790.00 | 7,911.00 | N-8 | 1 |
| EP3058544 | Infeed Rebuild Kit - SN 1534 - 1670 | 9,490.00 | 8,541.00 | N-8 | 1 |
| EP3058545 | Infeed Rebuild Kit - SN 1671 & up | 9,760.00 | 8,784.00 | N-8 | 1 |
| EP3058547 | Top Seal Kit w New Cylinder - 4 Lines | 6,700.00 | 6,030.00 | N-8 | 1 |
| EP3058548 | Bottom Folder and Drive Kit | 1,398.00 | 1,258.20 | N-8 | 1 |
| EP3058556 | Lower Fill Kit (Major Rebuild) | 10,770.00 | 9,693.00 | N-8 | 1 |
| EP3058557 | Bottom Folder Kit (Major Rebuild) | 12,880.00 | 11,592.00 | N-8 | 1 |
| EP3115969 | Conveyor Chain Kit - SN 1525 & up | 36,520.00 | 32,868.00 | N-8 | 1 |
| EP3115970 | Conveyor Chain Wear Strip Kit | 7,260.00 | 6,534.00 | N-8 | 1 |
| EP7262721 | Top Squeezer Spring Kit | 2,943.00 | 2,648.70 | N-8 | 1 |
| EP7264042 | Top Seal w New Air Cylinder Kit | 2,670.00 | 2,403.00 | N-8 | 4 |
| EP7264043 | Top Seal w Air Cylinder Repair Kit | 828.00 | 745.20 | N-8 | 4 |
| EP7264044 | Top Seal w/o Air Cylinder or Rebuild Kit | 639.00 | 575.10 | N-8 | 4 |

SERVICE TIP

Stainless Steel Captive Water Supply Tank Resists Corrosion, Leakage

The captive water supply tank on the original N-8 filler design was constructed of PVC material, which made the tank light and easy to work with.

Newer N-8 fillers have been constructed with stainless steel tanks, which are more durable and less prone to leakage over time. Made of 304 stainless steel, they are also resistant to corrosive cleaning solutions.

The stainless steel tank—PN 3493292—is now available to install on older N-8 fillers. The fittings have the same locations and orientation as the PVC tank, making it a drop-in replacement.

- Jim Goranson Engineer, N-8 Process Center Owner







SS tank

SERVICE TIP

Brighten Up Your N-8 With Evergreen's Fluorescent Light Kit

Install update kit EP3058662 to improve visibility over the infeed area and in the fill enclosure on N-8 fillers SN 1525 - 1703. Included in the kit are two fluorescent light fixtures, mounting brackets, ballasts

(located in the electrical cabinet), mounting hardware and wiring to complete the installation. Contact Evergreen Repair Parts for more information.







EVERGREEN PACKAGING is a global leader in beverage packaging systems, serving the dairy, juice, specialty, and other liquid food markets. The Evergreen Packaging business employs nearly 4,100 people worldwide. Besides the North American facilities, Evergreen Packaging includes wholly owned subsidiaries in China, South Korea and Taiwan, and joint ventures in Israel, Latin America, North Africa

Evergreen Packaging is owned by Reynolds Group Holdings Ltd, an investment company that also owns Reynolds Packaging, Pactiv Corporation, Closure Systems International and Graham Packaging.

Packaging product line includes:

- Gable top packaging equipment—which forms, fills, and seals paper gable top cartons—available for pasteurized, ESL (Extended Shelf Life), ELL (Extended Long Life), and hot fill applications. These machines fill cartons from 4 oz. up to halfgallon (150 ml up to 2 liter), at speeds from 30 to 340 cartons per minute.
- SPOUT-PAK® twist-off closures for most gable top cartons
- Gable top materials available through our global network of converting plants.

EP NEWS

Field Service Tech Coordinator Julann Clark Retires

All good things must end and so ends Julann Clark's 28 years with Evergreen Packaging effective May 31, 2015. Julann started working at then Cherry-Burrell as the secretary to the service department manager. She took on her current position in 1991 and has been on call—day and night, weekends and holidays—ever since, ready to send a service technician wherever customers needed him.

But Evergreen's service techs will tell you that Julann has been much more than the person who scheduled their work. They will tell you that she has been their rock and their shoulder to cry on. She knew the names of all their kids and grandkids. She was always there to listen and sometimes offer advice if she felt it was necessary.

As much as Julann cared about the hard-working service techs, the customer was always #1 with her. Customers knew they could count on her because she would go the extra mile to get a service tech on site ASAP and get them up and running.

We wish Julann all the best in retirement as she spends more time with her family and enjoys some much deserved relaxation.

Sales Coordinator Karla Schrader Moves to Field Service Tech Coordinator Position

After 14 years as an integral part of the sales services department, Karla Schrader

is replacing the retiring Julann Clark in field service. Karla will migrate between the two departments while she learns Julann's duties and helps to train her replacement in sales services.



We will certainly feel

Karla's absence in sales services, but it's good to know she'll be right around the corner if we need to pick her brain. We wish her much success and fulfillment in her new position.

evergreen packaging

Every part you purchase from EVERGREEN PACKAGING EQUIPMENT is backed by our:

- Commitment to quality..
- Technical Service Team (TST) of engineers to answer your questions
- Team of knowledgeable sales coordinators to make sure you get the part you need, when you need it.
- Emergency parts and service availability 24 hours a day, 7 days a week.
- Experienced field service technicians available to maintain your filler in peak operational condition
- Six-month warranty

O ORDER PARTS

Email: evergreenparts@ everpack.com

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Fax: 319-399-3388 or 800-553-5986

TO REQUEST SERVICE:

800-331-6083

FOR TECHNICAL

SUPPORT:

Phone: 319-399-3300

ANNOUNCEMENT

The Evergreen
Packaging facility
will be closed on
May 25 for the
Memorial Day
holiday. On that
day, we will ship
parts and schedule
service on an
emergency basis
only.

Happy holiday!

Overstocked Filler Parts



"Make sure you check my parts lists BEFORE you order!" Look for Craig Stephenson's periodic faxes and e-mails listing super-discounted prices on surplus stock. Craig's lists are now also online at evergreenpackaging.com.

Contact Craig at 800-553-5981 or craig.stephenson@everpack.com.