



Cherry-Burrell/  
Evergreen Packaging  
machine shop, 1925

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**SERVICE TIP**

## New, Stronger N-8 Grease Pump Has Improved Features

Evergreen Packaging is now offering a kit that upgrades N-8 fillers with a more robust grease pump. This new grease pump is a drop-in replacement that offers improved performance over the current grease pump. It has a higher pressure ratio and output, a more robust reservoir seal and a built-in level sensor. The grease pump has been thoroughly tested on the N-8 filler to ensure proper performance.

To order the N-8 Grease Pump Upgrade Kit, call 800-553-5981 or email [evergreenparts@everpack.com](mailto:evergreenparts@everpack.com) and ask for PN 3058716.



**EP NEWS**

## New Grease, Same High Performance



Evergreen Packaging will soon begin distributing grease PN 5907106 from several new suppliers. You may notice that the pails look different but the quality hasn't changed. All grease has undergone testing to ensure 100% compatibility with Evergreen Packaging fillers. The new grease is still certified food grade and is **now offered at a discount!** See page 2.



## PARTS DISCOUNTS

Parts must be ordered between Sep 1 and Oct 31, 2015. To get the discount, you must ask for the special *Run Time* price when you place the order!

Part No.	Description	Model	Discount	Your Price
3051956	Rotary Seal Sleeve	EH2, EH3, EQ5, H5, H9, N8, Q15	15%	\$172.55
3054711	Eccentric	H5, N5	15%	\$285.86
3062346	Rotary Seal Housing	EH2, EH3, EQ5, H5, H9, N8, Q15	15%	\$120.96
3150762	Eccentric	H5, QPC11	15%	\$292.15
5521668	Gearbox	H5	15%	\$1,912.50
5560090	3-Way Versa Air Valve	H5, N5, Q10	15%	\$54.57
5561369	VDMA Solenoid Valve and Repair Valve	N8	15%	\$127.16
5902591	Clutch	H5, N5, QPC11	15%	\$2,501.55
5903491	Air Cylinder 8"	H5	15%	\$1,826.65
5906190	Filter Kit for 5500965	N8	15%	\$125.46
5906206	Filter Kit for 5501077 and 5500982	GTL1000, GTL3000, H5, Q10, Q11, Q15	15%	\$114.50
5907106	Food Grade Aluminum Complex Grease	Many	15%	\$225.59

The *Run Time* is the newsletter of the Evergreen Packaging Equipment Sales Services Department. Its purpose is to provide customers with Evergreen Packaging gable top parts and service information.

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Evergreen Packaging Equipment is proud to be ISO 9001:2008 certified.

### QUALITY POLICY

As employees, we will perform our jobs in conformance to customer and industry requirements with a commitment to doing it right the first time. We will manufacture and deliver on time, defect-free products and services to our customers.

We are dedicated to quality and continuous improvement.

## TRAINING SCHEDULE

# Maximize Run Time With Evergreen Machine Training

Let trainer Dennis Meagher show you how to keep your Evergreen Packaging filler properly maintained for top performance and long life. Dennis' training schools include both classroom and hands-on training.

- EH-3: Dec 2-17
- EQ-70: Dec 2-15

Don't wait to schedule training for your facility. To request training for a specific filler model, please contact Dennis at 800-331-6083 ext 584 or at [dennis.meagher@everpack.com](mailto:dennis.meagher@everpack.com). Training can be held at the Evergreen

Packaging facility or at your own plant. Also ask about in-plant training using our N-8 fill system or Spout-Pak® training stands. For the most up-to-date training school information, look online at [evergreenpackaging.com](http://evergreenpackaging.com).



## Festo Discontinues, Replaces N-8 Solenoid Valve

In 2011, Festo discontinued production of solenoid valve PN 5561369 that is used on the 8-valve manifolds for the N-8 former and filler. The new replacement valve is directly interchangeable with the discontinued valve, so the Evergreen part number is the same. So when you order PN 5561369, you will receive the silver valve shown in the photo instead of the original discontinued blue valve.

**Get this valve now at a discount for a limited time! See page 2.**

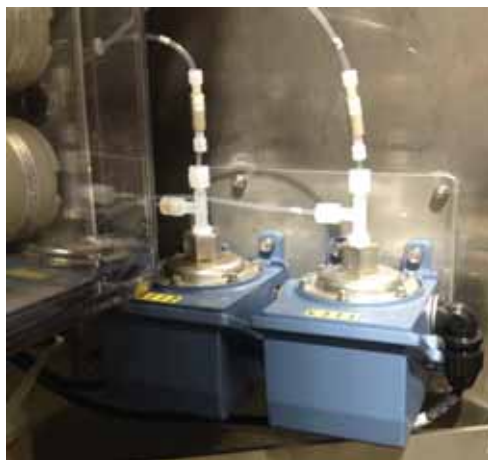


### SERVICE TIP

## Updates Improve Performance of H<sub>2</sub>O<sub>2</sub> Systems on E Model Fillers

Updates are available to improve the performance of the hydrogen peroxide

systems for the EH-1, EH-2, EH-3 and EQ-5 Evergreen fillers.



Hydrogen peroxide reacts with many materials—including stainless steel and dust particles—forming gas bubbles in the liquid lines. Gas bubbles can contribute to erratic flow rates and cause the system to shut down if the bubbles are too large. New dual pressure switches with Teflon diaphragms are now available, as well as low-volume check valves and fittings to prevent buildup of gas bubbles.

Contact Evergreen Technical Support for more information about these updates.

### Overstocked Filler Parts



*“Make sure you check my parts lists BEFORE you order!”  
Look for Craig Stephenson’s periodic faxes and e-mails listing super-discounted prices on surplus stock. Craig’s lists are now also online at [evergreenpackaging.com](http://evergreenpackaging.com).*

Contact Craig at 800-553-5981 or [craig.stephenson@everpack.com](mailto:craig.stephenson@everpack.com).

EVERGREEN PACKAGING is a global leader in beverage packaging systems, serving the dairy, juice, specialty, and other liquid food markets. The Evergreen Packaging business employs nearly 4,100 people worldwide. Besides the North American facilities, Evergreen Packaging includes wholly owned subsidiaries in China, South Korea and Taiwan, and joint ventures in Israel, Latin America, North Africa and Saudi Arabia.

Evergreen Packaging is owned by Reynolds Group Holdings Ltd, an investment company that also owns Reynolds Packaging, Pactiv Corporation, Closure Systems International and Graham Packaging.

The Evergreen Packaging product line includes:

- Gable top packaging equipment—which forms, fills, and seals paper gable top cartons—available for pasteurized, ESL (Extended Shelf Life), ELL (Extended Long Life), and hot fill applications. These machines fill cartons from 4 oz. up to half-gallon (150 ml up to 2 liter), at speeds from 30 to 340 cartons per minute.
- SPOUT-PAK® twist-off closures for most gable top cartons.
- Gable top materials available through our global network of converting plants.



SERVICE TIP

## New Top Seal Jaws Improve Seal, Increase Carton Board Range

New improved top seal jaws with added stakes are available for the Evergreen EH-1, EH-2 and EH-3 fillers equipped with spout systems. The additional stakes provide a more positive seal and enable the fillers to run a broad range of carton boards. These new jaws PN 3286484 and 3286486 are standard on EH-3 fillers beginning with serial number 5658. (New cooling guide rails may be required to update some machines.)



Contact Evergreen Technical Support for more information.

SERVICE TIP

## Updates Available for Discontinued Branson Power Supplies for Spout

Power supplies for Branson spout systems have been updated to the new Branson



model DCX on all Evergreen fillers. The older 920/930B, 920/930BCA, BDC and 2000P power supplies are no longer available from Branson. Update kits are available to convert to the new Branson DCX models. Update kits are also available to convert from Dukane systems to the new Branson DCX.

Contact Evergreen Technical Support for more information.

EP NEWS

## Visit Evergreen Booth at Dairy Show

When you're at the International Dairy Show in Chicago on Sep 15-18, visit Evergreen Packaging's **booth N-7400**. You will see how we can help beverage processors bring premium, healthy beverages to market in the right package to attract consumers. While there, you can also see the EQ-70 Extended Long Life (ELL<sup>®</sup>) machine in operation.

From cartons to proprietary barrier technology to filling equipment to OEM

parts and technical service, Evergreen Packaging has the total packaging solution to meet your product and shelf life requirements.



Every part you purchase from EVERGREEN PACKAGING EQUIPMENT is backed by our:

- Commitment to quality.
- Technical Service Team (TST) of engineers to answer your questions.
- Team of knowledgeable sales coordinators to make sure you get the part you need, when you need it.
- Emergency parts and service availability 24 hours a day, 7 days a week.
- Experienced field service technicians available to maintain your filler in peak operational condition.
- Six-month warranty.

TO ORDER PARTS:

Email: [evergreenparts@everpack.com](mailto:evergreenparts@everpack.com)  
Phone: 319-399-3399 or 800-553-5981  
Fax: 319-399-3388 or 800-553-5986

TO REQUEST SERVICE:

Email: [evergreen-fieldservice@everpack.com](mailto:evergreen-fieldservice@everpack.com)  
Phone: 319-399-3570 or 800-331-6083  
Fax: 319-399-3366

FOR TECH SUPPORT:

Phone: 319-399-3300

### ANNOUNCEMENT

The Evergreen Packaging facility will be closed on September 7 for the Labor Day holiday. On that day, we will ship parts and schedule service on an emergency basis only.

Happy holiday!