



SERVICE TIP

New EH Top Folder Update Kit Makes Rebuilds Faster, Easier and Cheaper

Update your EH Evergreen filler to the latest top folder design with Top Folder Update Kit PN 3287559. This new kit can be used to upgrade all EH-1, EH-2 and EH-3 fillers (SN5600 - SN5663), and is standard on all new EH-3 fillers beginning with EH-3 SN5664.

When purchasing the new Top Folder Update Kit 3287559, it is recommended to also purchase Top Folder Rebuild Kit 3058586 to rebuild the complete top folder assembly and ensure optimum filler performance.

“...fillers can go longer between rebuilds...”

The kit replaces the entire top folder upper assembly and reduces the number of adjusting points. As a result, rebuilding is simpler, quicker and requires fewer parts, saving you money with every rebuild.

Customers who have the new style top folder report that their fillers can go longer between rebuilds and rebuilding requires less time. Some customers have purchased an additional complete upper top folder assembly that can be swapped on the filler to reduce down time even more.



Turn to page 3 for more Service Tips!

IN THIS ISSUE

- 1 Service Tip: EH Top Folder Update Kit
- 2 Parts Discounts
- 3 Service Tip: N-8 SS Photoeye
- 3 Service Tip: Electronic Cam
- 4 Training Schedule
- 4 Product Spotlight: EQ-70 Filler



PARTS DISCOUNTS

Parts must be ordered between Jan 1 and Feb 28, 2015. To get the discount, you must ask for the special *Run Time* price when you place the order!

Part No.	Description	Model	Discount	Your Price
3054194	Nozzle-Burner	H-5, N-5	15%	\$577.15
3491344	Shaft-Drive	N-8	15%	\$589.90
5516775	Heater Element 8KW 220/380V 3P	EH-2, H-9, Q-10	15%	\$1,885.30
5522153	Gearbox	Q-14	15%	\$4,046.00
5522154	Gearbox	Q-14	15%	\$2,229.55
5902763	HEPA Filter	EH-2, EH-3, EQ-5, H-9	15%	\$953.70
5903484	Indexer	N-5, QPC-11	15%	\$18,827.50
5904970	Torq-Gard	EH-2, EQ-5, H-9	15%	\$2,379.15
5905209	Mandrel Indexer 24VDC Prox	Q-10	15%	\$29,928.50
6510437	E-Stop Switch With Enclosure	N-8	15%	\$215.90

The *Run Time* is the newsletter of the Evergreen Packaging Equipment Sales Services Department. Its purpose is to provide customers with Evergreen Packaging gable top parts and service information.

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Evergreen Packaging Equipment is proud to be ISO 9001:2008 certified.

QUALITY POLICY

As employees, we will perform our jobs in conformance to customer and industry requirements with a commitment to doing it right the first time. We will manufacture and deliver on time, defect-free products and services to our customers.

We are dedicated to quality and continuous improvement.

Help Us Meet Your Need Date and Price

- If we gave you a price quote, please tell the sales coordinator the quote number or provide our quoted price so they don't re-quote the parts, taking more of your valuable time.
- If you need your parts order delivered by a specific date, make sure you tell your need date to the sale coordinator up front when you first get a price quote or place the order. If you don't tell us a need date, we will quote our standard lead time for the parts.
- For special-order parts, the price is based on the quantity ordered. So make sure you tell us the quantity you plan to order when you ask for the price quote. If your order quantity isn't the same as the quoted quantity, the price will be different.

Overstocked Filler Parts



"Make sure you check my parts lists BEFORE you order!"
 Look for Craig Stephenson's periodic faxes and e-mails listing super-discounted prices on surplus stock. Craig's lists are now also online at evergreenpackaging.com.

Contact Craig at 800-553-5981 or craig.stephenson@everpack.com.

SERVICE TIP

New N-8 Stainless Steel Photoeye Offered

Evergreen Packaging is offering a new, more robust photoeye for use on the N-8 filler. This photoeye is used in several locations on the N-8: It sees cartons in the infeed magazine, senses them as they go onto the mandrels, and sees them again before they enter the fill system.

The old Photoeye PN 5517608 has a plastic body and housing. The new Photoeye PN 6511143 is a stainless steel model that will replace the old plastic model. The new photoeye also comes with a lower price than the old photoeye.

Because the old photoeye has a short pigtail on it, most applications will also need a One-Foot Sensor Adapter Cable PN 6511144 when replacing the old photoeye for the first time. This is a male-to-female, 8mm quick-disconnect cable.

As always, make sure to fill the photoeye quick-disconnect connection with Dielectric Compound PN 5905653 to help prevent corrosion.



SERVICE TIP

Simplify Q-7 Timing Adjustments With New Electronic Cam

Say goodbye to time-consuming pneumatic button valves with new Q-7 Electronic Cam Upgrade Kit PN 3058695.

With this kit, the electronic cam replaces the current pneumatic button valves for infeed engage, top seal, bottom seal, and infeed and outfeed vacuum break timings on your Q-7 Evergreen filler.

Timing adjustments can be made simply by turning the cam adjusting nuts in the electronic cam unit. This upgrade reduces maintenance time and minimizes machine down time resulting from button valve failures.



EVERGREEN PACKAGING is a global leader in beverage packaging systems, serving the dairy, juice, specialty, and other liquid food markets. The Evergreen Packaging business employs nearly 4,500 people worldwide. Besides the North American facilities, Evergreen Packaging includes wholly owned subsidiaries in China, South Korea, and Taiwan and joint ventures in Latin America, Israel, and Saudi Arabia.

Evergreen Packaging is owned by Reynolds Group Holdings Ltd, an investment company that also owns Reynolds Packaging, Pactiv Corporation, Closure Systems International, Graham Packaging, and SIG Combibloc.

The Evergreen Packaging product line includes:

- Gable top packaging equipment—which forms, fills, and seals paper gable top cartons—available for pasteurized, ESL (Extended Shelf Life), ELL (Extended Long Life), and hot fill applications. These machines fill cartons from 4 oz. up to half-gallon (150 ml up to 2 liter), at speeds from 30 to 340 cartons per minute.
- SPOUT-PAK® twist-off closures for most gable top cartons.
- Gable top materials available through our global network of converting plants.

TRAINING SCHEDULE

Evergreen Training Makes YOU the Expert

Let trainer Dennis Meagher show you how to keep your Evergreen Packaging filler properly maintained for top performance and long life. Dennis' training schools include both classroom and hands-on training.

- EH-3 with spout: Feb 2-17
- EQ-70: Mar 2-13
- N-8: Mar 23-31

Don't wait to schedule training for your facility. To request training for a specific filler model, please contact Dennis at 800-331-6083 ext 584 or at dennis.meagher@everpack.com. Training can be held at the Evergreen Packaging facility or at your own plant. For the most up-to-date training school information, look online at evergreenpackaging.com.

NOTE: All training classes will end at noon on the final day instead of at the normal 4:00 end time. Because it is increasingly difficult for attendees to get flights out after 6 pm, they have to either leave early or incur the expense of an additional night's lodging. Evergreen understands this and is adjusting training school hours accordingly so no training time is lost.

PRODUCT SPOTLIGHT

Servo-Driven EQ-70 Provides Repeatable Package Performance

With fill volumes ranging from 6 to 32 oz (180 ml to 1L), the EQ-70 fills quarts/liters up to 7,000 cph and fractionals up to 9,000 cph with a three-stage, top-down fill system. Servo driven technology in the main drive, infeed loader, mandrels, fill and conveyor chains provides repeatable package performance and automatically controls fill volumes and profiles based on product and carton size. Infinite fill adjustments allow for less down time with quick and easy changes to fill volume and carton height.

ELL® (Extended Long Life) components include a self-contained CIP/SIP system, environmental control features (HEPA, auto sanitize, and sterile air for product tank and vent system), carton decontamination (35% H₂O₂, 8 to 10 seconds of hot air drying with a 4.0D kill rate or better), and a hermetic filling system to maintain product quality.

The EQ-70 has easy access and is simple to operate and maintain. The infeed's ergonomic design provides operator comfort and ease of loading with a low infeed height.

An optional SPOUT-PAK® System is available to enhance consumer convenience and preserve product freshness.

For more information, contact Evergreen Packaging Equipment at 319-399-3294.



Every part you purchase from EVERGREEN PACKAGING EQUIPMENT is backed by our:

- Commitment to quality.
- Technical Service Team (TST) of engineers to answer your questions.
- Team of knowledgeable sales coordinators to make sure you get the part you need, when you need it.
- Emergency parts and service availability 24 hours a day, 7 days a week.
- Experienced field service technicians available to maintain your filler in peak operational condition.
- Six-month warranty.

TO ORDER PARTS:

Email: evergreenparts@everpack.com
Phone: 319-399-3399 or 800-553-5981
Fax: 319-399-3388 or 800-553-5986

TO REQUEST SERVICE:

Phone: 319-399-3570 or 800-331-6083
Fax: 319-399-3366

FOR TECHNICAL SUPPORT:

Phone: 319-399-3300

ANNOUNCEMENT

The Evergreen Packaging facility will be closed on Jan 1 for New Year's Day. On that day, we will ship parts and schedule service on an emergency basis only.

Happy New Year!

Evergreen Packaging wishes you and your families a happy and safe 2015!