



EP NEWS



Gary Nissen

Introducing the PURE™ Program: We Help Keep You Running

Productivity Uptime Reliability Efficiency

At Evergreen Packaging Equipment, keeping your gable top carton production lines up and running is our number one priority. That's why we are offering the new PURE™ Program for all Evergreen Packaging filling machines. Our PURE Program is one of the best ways to help ensure high filler Productivity, Uptime, Reliability and Efficiency.

- Opportunity to improve employee skill set, working side-by-side with the OEM service technician
- Itemized list of recommended OEM parts
- Installation of OEM parts and update kits purchased from Evergreen Packaging Equipment (excluding non-genuine parts)

The PURE Program will have a tiered service rate schedule. The rates are based on the number of visits by our fully trained OEM service professionals to an individual plant location within a calendar year. The benefits of the program include:

We are confident you will continue to see the value of using Evergreen Packaging Equipment as your service provider. We encourage your participation in the PURE Program and look forward to providing the exceptional service you expect from us.

—Gary Nissen
Director

Evergreen Packaging Equipment

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- 24/7 availability - Equipment service technicians and OEM parts
- Working directly with the OEM - manufacturing, engineering and packaging expertise
- Completion of a 42-point inspection followed by a detailed report of each machine area, stating condition of the equipment and maintenance requirements
- Consultation with plant personnel on operational and maintenance procedures
- Adjustments on the machine required for higher operating efficiencies



PARTS DISCOUNTS

Parts must be ordered between Jan 1 and Feb 28, 2017. To get the discount, you must ask for the special *Run Time* price when you place the order!

Part No.	Description	Model	Discount	Your Price
3057593	Conveyor Wear Strip Kit	Q11	25%	\$3,368
3058207	Wear Kit	EH1, EH2	25%	\$10,170
3058696	Refolder Kit - New Blade Shape	N8	25%	\$1,170
3115692	Chain Kit	Q7, Q11	25%	\$12,540
3115694	Conveyor Chain Kit	EH1, EH2, H8, H9	25%	\$20,710
3159802	Metering Bowl Weldment	H5, Q11	25%	\$4,058
3520545	Top Squeezer Subassembly-Line #1	GTL60	25%	\$17,708
5902438	Indexer	EQ4, N5, Q11	25%	\$8,400
5904189	Air Cylinder 8" Bore	EH	25%	\$7,816
7260741	Cap Retainer Arm	SA Spout	25%	\$982
7260742	Cap Retainer Arm	SA Spout	25%	\$980
7263820	Grease Pump Replacement Kit	N8	25%	\$3,064
7270079	Branson Power Supply And Adapter	EH2, EH3	25%	\$15,330

When you order parts from an Evergreen quotation, please tell the sales coordinator the quotation number (200xxxxxx) when you place the order. It will speed up the order entry process and get your parts to you quicker!

TRAINING SCHEDULE

Don't Wait to Schedule 2017 Filler Training

Let trainer Dennis Meagher show you how to keep your Evergreen Packaging filler properly maintained for top performance and long life. Dennis' training schools include both classroom and hands-on training.

- EH-3: January 23 - February 7

Don't wait to schedule 2017 training for your facility. To request training for a specific filler model, please contact Dennis at 800-331-6083 ext 584 or at dennis.meagher@everpack.com. Training can be held at the Evergreen Cedar Rapids facility or at your own plant. Also ask about in-plant training using our N-8 fill system or Spout-Pak® training stands.

For the most up-to-date training school information, look online at evergreenpackaging.com.



The *Run Time* is the newsletter of the Evergreen Packaging Equipment Sales Services Department. Its purpose is to provide customers with Evergreen Packaging gable top parts and service information.

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Evergreen Packaging Equipment is proud to be ISO 9001:2008 certified.

QUALITY POLICY

As employees, we will perform our jobs in conformance to customer and industry requirements with a commitment to doing it right the first time. We will manufacture and deliver on time, defect-free products and services to our customers.

We are dedicated to quality and continuous improvement.

SURPLUS/OBSOLETE DISCOUNTS

Take advantage of these huge discounts on overstocked parts. The part numbers and prices in **red** have been further reduced from previous discounts. To order, make sure you ask for the surplus/obsolete price. Stock is limited to the quantities shown, so order now!



Part no.	Description	Model	Qty	List price	DISCOUNT PRICE
3111334	Mandrel	EQ4, Q11, Q14	4	\$3,212	\$950
3116992	Mandrel, Line1 Small Quart, 5th Panel Relief	EQ4, Q11, Q14	4	\$3,212	\$950
3116993	Mandrel, Line2 Small Quart, 5th Panel Relief	EQ4, Q11, Q14	4	\$3,212	\$950
3150768	Top Breaker Eccentric	N5,Q150	1	\$3,000	\$1,750
3152780	Mandrel Bearing Kit	EQ5	1	\$3,709	\$1,650
3157239	Retainer	EQ4, H75, Q80	32	\$160	\$60
3158285	Oven Housing-Line 1	H5	5	\$4,038	\$450
3158286	Oven Housing-Line 2	H5	4	\$2,475	\$450
3285815	Anvil	SA VE3/ALCOA	8	\$1,098	\$350
3285862	Top Folder Rectangular Wing Support	EH3	17	\$362	\$200
3474190	Stationary Dater Jaw Line 2	GT30, GT60, Q10, Q11	2	\$2,460	\$1,500
3481257	Jaw/Dater Movable Line 1	EQ5	3	\$1,298	\$550
3481731	Elevator Subassembly	EQ5	2	\$3,409	\$1,600
3991026	PowerFlex 40 VFD-5HP	H5, N5, Q11, QPC11	7	\$1,897	\$1,200
5906663	14 Mesh Screen Nozzle Gasket	EQ5	22	\$130	\$95
7150179	Carton Stop Block	N7	58	\$145	\$50

SERVICE TIP

Keeping Your Manual Updated Saves YOU Time

Evergreen part numbers change from time to time for various reasons:

- Supplier discontinues the part.
- Engineering updates the design.
- Customer installs an upgrade on their filler.

Whenever your filler is upgraded or a sales coordinator tells you that a part number has changed, it's a good idea to record the change in your parts manual to avoid future confusion.

When you order an old part number that we no longer sell, you will be told the new part number. Both the old and new part numbers

ITEM NO.	PART NUMBER	DESCRIPTION
000010	EP3568736	N. B. SW1A25-167
000020	EP9032968	REPLACEMENT B
000030	EP9554217	S.S. NUT
000040	EP9554218	FERRULE
000050	EP9802951	GREASE INJECTO
000060	EP9802950	GREASE INJECTO
000070	EP9554199	TEE-MALE RUN 1
000080	EP9554228	TEE-UNION 1/4"
000090	EP9554201	EP9554201
000100	EP9554227	ELBOW 1/4T-1/8"
000110	EP9554197	TEE-MALE RUN 1/
000120		COMPL...

will appear on your quote, sale order acknowledgment and invoice. But if you order a valid part number that is no longer correct for your filler because you had an upgrade installed, we won't know that unless you tell us.

Evergreen Packaging has more than 1,300 fillers in operation in over 50 countries. We don't know every change made on every filler. So when an Evergreen service tech makes changes to your filler, ask him how your parts manual needs to be updated to reflect the change. He will be happy to help you!

ITEM NO.	PART NO.	QTY.	DESCRIPTION
484-1008			BLOCK
882-2226			SCREW, Cap - 1/2"
220-0904			PIN
954-0545			SCREW, Set - 5/16"
839-1688			ADJ. Connecting
859-0283			BUSHING
957-0038			ECCENTRIC, Top Br
			WADHER, Lock - 1/2"

EVERGREENPACKAGING is a global leader in beverage packaging systems, serving the dairy, juice, specialty, and other liquid food markets. The Evergreen Packaging business employs nearly 4,100 people worldwide. Besides the North American facilities, Evergreen Packaging includes wholly owned subsidiaries in China, South Korea and Taiwan, and joint ventures in Israel, Latin America, North Africa and Saudi Arabia.

Evergreen Packaging is owned by Reynolds Group Holdings Ltd, an investment company that also owns Reynolds Packaging, Pactiv Corporation, Closure Systems International and Graham Packaging.

The Evergreen Packaging product line includes:

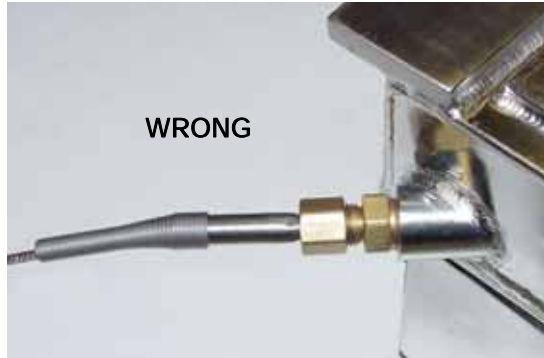
- Gable top packaging equipment—which forms, fills, and seals paper gable top cartons—available for pasteurized, ESL (Extended Shelf Life), ELL (Extended Long Life), and hot fill applications. These machines fill cartons from 4 oz. up to half-gallon (150 ml up to 2 liter), at speeds from 30 to 340 cartons per minute.
- SPOUT-PAK® twist-off closures for most gable top cartons.
- Gable top materials available through our global network of converting plants.

SERVICE TIP

Install Thermocouples Correctly to Avoid Premature Failures

Sometimes customers report that their Evergreen thermocouples type K, PN 5517434, have failed or have a short life.

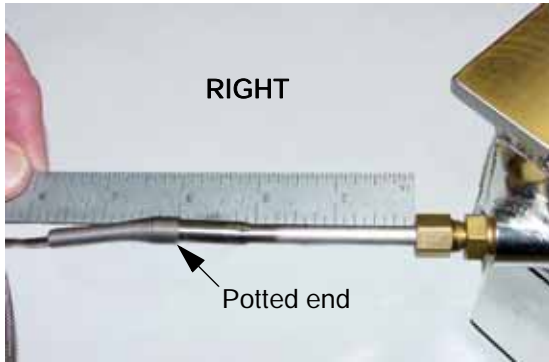
After inspecting some failed thermocouples, the manufacturer has stated that those failures were caused by the thermocouples being inserted too deeply into the oven housings. The thermocouple should be inserted into the fitting nut so the “potted” end is two to three inches out from the fitting nut or sleeve.



In other words, don't insert the thermocouple completely into the housing up to the potted end.

When the thermocouple is inserted too far, the potting material within the potted end gets too hot and expands, which in turn can cause the wires to stretch or break and the thermocouple to fail.

If you have further questions about thermocouple installation, call the Evergreen Technical Support Team at 319-399-3300.



EP NEWS

Say Hello to New Parts Sales Coordinator Marisa DiBeasi

In our search for a sales coordinator to fill the shoes of retiring Jim Mraz, we hit the jackpot when we found Marisa DiBeasi.

Marisa is a native of the Chicago suburbs who relocated to the Cedar Rapids area with her family two years ago. She brings to Evergreen several years of experience in customer sales and service, as well as an upbeat, “can-do” outlook toward her work. Marisa also speaks basic French and Spanish and is fluent in Italian. *Eccelente!*

Marisa lives in North Liberty, Iowa with her husband Vito, son Matteo and daughter Isabella. Older son Vito attends Columbia College where he studies audio engineering.

When she isn't learning the ropes at her new job, Marisa enjoys participating in “adventure” 5K runs with husband Vito. Welcome, Marisa!



Every part you purchase from EVERGREEN PACKAGING EQUIPMENT is backed by our:

- Commitment to quality.
- Technical Service Team (TST) of engineers to answer your questions.
- Team of knowledgeable sales coordinators to make sure you get the part you need, when you need it.
- Emergency parts and service availability 24 hours a day, 7 days a week.
- Experienced field service technicians available to maintain your filler in peak operational condition.
- Six-month warranty.

TO ORDER PARTS:

Email: evergreenparts@everpack.com
Phone: 319-399-3399 or 800-553-5981
Fax: 319-774-2194 or 800-553-5986

TO REQUEST SERVICE:

Email: evergreenfieldservice@everpack.com
Phone: 319-399-3570 or 800-331-6083
Fax: 319-540-8958

FOR TECH SUPPORT:

Phone: 319-399-3300

ANNOUNCEMENT

The Evergreen Packaging facility will be closed on Jan 2 for the New Year's holiday. On that day, we will ship parts and schedule service on an emergency basis only.

Happy New Year!