



SPECIAL OFFER

# RUN TIME Parts and Service N-5 and N-8 Summer Rebuild Kit Discounts

**10% off parts** It's hard to believe that spring is right around the corner, but that means it's time for Evergreen Packaging's annual Summer Rebuild Kit sale. For a limited time, get selected N-5 and N-8 kits direct from Evergreen Packaging for 10% off the list price. These are the kits you need most to complete those important filler rebuild projects during the upcoming summer months. Order now to ensure timely delivery and to take advantage of these special prices good through May 31, 2016.

Turn to page 2 for the kit list, pricing and quantity of kits required for each filler.

**Service Discount for PMSA Customers Only** As an added incentive to take advantage of these kit discounts, Evergreen Packaging Field Service will waive the hourly travel charges and company car mileage charges to and from your facility if at least one of these kits is installed by an Evergreen Packaging Service Technician during the visit at normal PMSA hourly rates. Other service work may be performed during the same visit when the kit is installed.

Note: All other travel expenses such as airline tickets, hotels and rental cars will be charged at actual or existing published prices.

The free travel offer will begin on June 1 and continue through August 31. To schedule Evergreen Packaging Service, call 800-331-6083. Please remember not to schedule service until you have received a confirmed date for parts delivery.

This parts and service offer is valid only for PMSA customers located in North America.



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## N-5 & N-8 Summer Rebuild Kit Discounts

Material	Description	Current list price	10% discount price	Model	Kits per machine
EP3057396	Infeed Drive Pivot Arm Bushings and Washers	311.30	280.17	N-5	1
EP3057591	Conveyor Wear Strips SN 475 - 2108	10,380.00	9,342.00	N-5	1
EP3057592	Conveyor Wear Strips SN 2109 & up	3,307.00	2,976.30	N-5	1
EP3057950	No Carton No Fill Air Cylinder	278.40	250.56	N-5	2
EP3057951	No Carton No Fill Air Cylinder (Rubber Goods Only)	35.20	31.68	N-5	2
EP3057998	Pump Lever & Rod Rebuild Kit	425.40	382.86	N-5	2
EP3058120	Constant Rotation Shaft Rebuild 4 Fill Station	3,335.00	3,001.50	N-5	1
EP3058121	Constant Rotation Shaft Rebuild 2 Fill Station	2,410.00	2,169.00	N-5	2
EP3058141	Sealer/Dater Rebuild PM SS 1 Round Pin Hole	29,740.00	26,766.00	N-5	1
EP3058142	Sealer/Dater Rebuild PM SS 6 Round Pin Hole	31,540.00	28,386.00	N-5	1
EP3058143	Sealer/Dater Rebuild PM SS 1 Round Pin Hole/Pcs	32,100.00	28,890.00	N-5	1
EP3058144	Sealer/Dater Rebuild PM SS Slot/Slug Hole	31,820.00	28,638.00	N-5	1
EP3058175	Water Cooled Guide Rails	7,300.00	6,570.00	N-5	1
EP3058305	Top Seal Rebuild N SPM 1 Hole	29,460.00	26,514.00	N-5	1
EP3058306	Top Seal Rebuild N SPM 6 Hole	31,310.00	28,179.00	N-5	1
EP3058307	Top Seal Rebuild N SPM Plant Code Slug / 1 Hole	31,650.00	28,485.00	N-5	1
EP3058308	Top Seal Rebuild N SPM Plant Code Slug / Slot	31,580.00	28,422.00	N-5	1
EP3058337	Top Seal Rebuild N SHC w/o Jaws	13,200.00	11,880.00	N-5	1
EP3058342	Top Seal Rebuild N SHC Slot	19,380.00	17,442.00	N-5	1
EP3058344	Water Cooled Guide Rails	4,960.00	4,464.00	N-5	1
EP3115578	Conveyor Chains SN 475 - 2108	21,500.00	19,350.00	N-5	1
EP3115579	Conveyor Chains SN 2109 & up	14,520.00	13,068.00	N-5	1
EP3058405	N8 Lower Fill Kit (Minor Rebuild)	8,570.00	7,713.00	N-8	1
EP3058406	Constant Rotation Shaft Kit	703.00	632.70	N-8	1
EP3058507	Outfeed Rebuild Kit	1,350.00	1,215.00	N-8	1
EP3058508	Top Breaker Rebuild Kit	2,633.00	2,369.70	N-8	1
EP3058539	Bottom Seal Rebuild Kit	3,099.00	2,789.10	N-8	1
EP3058540	Top Seal Rebuild Kit	5,170.00	4,653.00	N-8	1
EP3058543	Infeed Rebuild Kit - SN 1525 - 1533	8,990.00	8,091.00	N-8	1
EP3058544	Infeed Rebuild Kit - SN 1534 - 1670	9,740.00	8,766.00	N-8	1
EP3058545	Infeed Rebuild Kit - SN 1671 & up	9,980.00	8,982.00	N-8	1
EP3058547	Top Seal Kit w New Cylinder - 4 Lines	6,810.00	6,129.00	N-8	1
EP3058548	Bottom Folder and Drive Kit	1,439.00	1,295.10	N-8	1
EP3058556	Lower Fill Kit (Major Rebuild)	10,930.00	9,837.00	N-8	1
EP3058557	Bottom Folder Kit (Major Rebuild)	13,270.00	11,943.00	N-8	1
EP3058683	N-8 Top Sealer Jaw - 1 Hole, Ribbed	1,317.00	1,185.30	N-8	4
EP3058696	N-8 Refolder - New Blade Shape	1,407.00	1,266.30	N-8	1
EP3115969	Conveyor Chain Kit - SN 1525 & up	34,920.00	31,428.00	N-8	1
EP3115970	Conveyor Chain Wear Strip Kit	7,480.00	6,732.00	N-8	1
EP3493828	Infeed Distribution Block Assembly	1,800.00	1,620.00	N-8	1
EP7262721	Top Squeezer Spring Kit	4,010.00	3,609.00	N-8	1
EP7264042	Top Seal w New Air Cylinder Kit	1,374.00	1,236.60	N-8	4
EP7264043	Top Seal w Air Cylinder Repair Kit	853.00	767.70	N-8	4
EP7264044	Top Seal w/o Air Cylinder or Rebuild Kit	657.00	591.30	N-8	4



The *Run Time* is the newsletter of the Evergreen Packaging Equipment Sales Services Department. Its purpose is to provide customers with Evergreen Packaging gable top parts and service information.

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Evergreen Packaging Equipment is proud to be ISO 9001:2008 certified.

### QUALITY POLICY

As employees, we will perform our jobs in conformance to customer and industry requirements with a commitment to doing it right the first time. We will manufacture and deliver on time, defect-free products and services to our customers.

We are dedicated to quality and continuous improvement.

## Get Rebuilt Parts at Big Savings

From time to time, Evergreen has parts repaired or rebuilt to like-new condition and places them into stock as “REB” parts. These parts are offered to customers for 25% off our normal list price, but they carry the same 6-month warranty that applies to every new part that we sell.

When you order a new part that has a rebuilt unit available, the sales coordinator

will offer it to you as an alternative with the 25% discount. That’s your chance to take advantage of big savings without sacrificing the peace of mind that Evergreen will stand behind the part as if it were brand new.

Listed below are the rebuilt parts that we currently have in stock. Stock is limited to the quantities shown. To order, please make sure you provide the REB part number.

Part no.	Description	Model	Qty	Price for new	REB PRICE
REB5501171	AB Servo Motor MPL-B420	EQ70, N100, Q14, QL35, Q70	1	\$3,022	\$2,266
REB5513982	Temperature Controller	EH2, H9, Q11, Q12	1	\$1,001	\$751
REB5517847	Ultrasonic Power Supply, 2.2Kw	GTL30, GTL60, Q16	1	\$11,710	\$8,780
REB5522170	Gearbox	EH2, H9, Q14	1	\$4,590	\$3,443
REB5902591	Clutch	H5, N5, QPC11	3	\$3,031	\$2,273
REB6511142	DCX - 4K Horizontal Ultrasonic with Scaling	SA/SM Spout	2	\$14,320	\$10,740

*Two N-8 training schools are filling up quickly: April 18-26 and April 28-May 6. To register, contact Dennis at 800-331-6083 ext 584 or [dennis.meagher@everpack.com](mailto:dennis.meagher@everpack.com).*

### SERVICE TIP

## Update your EH Filler to These Easy Clamp-Style Nozzles

Clamp-style screen tip nozzles that feature a clamp instead of screw threads to connect the upper and lower nozzle housing are available for all EH fillers. This update enables easy removal of the lower nozzle housing for hand-cleaning and autoclaving the screens.

EH-1, EH-2 and EH-3 fillers without a lift for the first two fill stations need update kit 7264940—*Now discounted! See page 4.* EH-3D fillers with a lift for the first two fill stations need update kit 7264941.



Clamp style

Threaded style

EVERGREEN PACKAGING is a global leader in beverage packaging systems, serving the dairy, juice, specialty, and other liquid food markets. The Evergreen Packaging business employs nearly 4,100 people worldwide. Besides the North American facilities, Evergreen Packaging includes wholly owned subsidiaries in China, South Korea and Taiwan, and joint ventures in Israel, Latin America, North Africa and Saudi Arabia.

Evergreen Packaging is owned by Reynolds Group Holdings Ltd, an investment company that also owns Reynolds Packaging, Pactiv Corporation, Closure Systems International and Graham Packaging.

The Evergreen Packaging product line includes:

- Gable top packaging equipment—which forms, fills, and seals paper gable top cartons—available for pasteurized, ESL (Extended Shelf Life), ELL (Extended Long Life), and hot fill applications. These machines fill cartons from 4 oz. up to half-gallon (150 ml up to 2 liter), at speeds from 30 to 340 cartons per minute.
- SPOUT-PAK® twist-off closures for most gable top cartons.
- Gable top materials available through our global network of converting plants.

## SURPLUS/OBSOLETE DISCOUNTS

Take advantage of these huge discounts on overstocked parts. To order, make sure you ask for the surplus/obsolete price. Stock is limited to the quantities shown so *order now!*



Part no.	Description	Model	Qty	List price	DISCOUNT PRICE
3058006	Top Breaker Kit	Q5, Q6, Q7, Q11	1	\$7,053	\$2,450
3113178	Jaw Sealer Moveable Line 1	EH2, H9, Q5, QPC11	1	\$3,230	\$1,075
3151275	Mandrel Cap	N5	2	\$2,788	\$950
3153457	Metering Bowl Sub-A NEP170	N5	6	\$4,702	\$1,575
3158285	Oven Housing-Line 1	H5	3	\$4,038	\$700
3158286	Oven Housing-Line 2	H5	5	\$2,475	\$700
5517385	Horn VE-2 Quart	EH2, EQ5, H9	4	\$3,870	\$1,750
5519375	RTD Input Module, Compact Logix	EH3D, N8S	2	\$2,355	\$800
5522922	Conveyor Chain	Q10	6	\$6,284	\$2,100
7150730	Air Cylinder	N7	2	\$4,336	\$1,475
7252010	Inlet Valve Deflector Cone	H5	4	\$568	\$190
REB 3284984	Tank Agitator Port	EH3	1	\$53,900	\$5,000

## RUN TIME DISCOUNTS

Parts must be ordered between Mar 1 and Apr 30, 2016. To get the discount, you must ask for the special *Run Time* price when you place the order!

Part No.	Description	Model	Discount	Your Price
3058392	Lower Fill Kit	EH3 SN 5600-Up	15%	\$3,128.85
3058468	Top Seal Rebuild Kit	EH3 SN 5600-Up	15%	\$37,66.35
3028542	Refolder Kit	EH3	15%	\$18,453.50
3058586	Top Folder Rebuild	EH3D SN 5664-Up	15%	\$5,831.00
3058662	Fluorescent Lights Kit	N8 SN 1525-1703	15%	\$1,231.65
3282297	Nozzle Assembly, Standard Deflector	EH1, EH2, EH3, H9	15%	\$1,544.45
3287559	Top Folder Update Kit	EH3 SN 5600-5663	15%	\$20,731.50
3472023	Mandrel Shaft - Complete	Q11	15%	\$1,446.50
5907396	Air Cylinder 3.5" Stainless Steel	EQ5	15%	\$2,419.10
7263195	Carton Orientation Detection Kit	EH3, EH3D	15%	\$1,904.00
7263332	H <sub>2</sub> O <sub>2</sub> Pump Kit -Quick Release, Low Flow	EMP1, EQ5	15%	\$5,533.50
7264940	Clamp Style Screen Tip Nozzle Kit *	EH1, EH2, EH3	15%	\$29,979.50

\* See related article on page 3.

Every part you purchase from EVERGREEN PACKAGING EQUIPMENT is backed by our:

- Commitment to quality.
- Technical Service Team (TST) of engineers to answer your questions.
- Team of knowledgeable sales coordinators to make sure you get the part you need, when you need it.
- Emergency parts and service availability 24 hours a day, 7 days a week.
- Experienced field service technicians available to maintain your filler in peak operational condition.
- Six-month warranty.

### TO ORDER PARTS:

Email: evergreenparts@everpack.com  
Phone: 319-399-3399 or 800-553-5981  
Fax: 319-399-3388 or 800-553-5986

### TO REQUEST SERVICE:

Phone: 319-399-3570 or 800-331-6083  
Fax: 319-399-3366

### FOR TECHNICAL SUPPORT:

Phone: 319-399-3300

## ANNOUNCEMENT

The Evergreen Packaging facility will be closed on March 25 for the Easter holiday. On that day, we will ship parts and schedule service on an emergency basis only.

Happy holiday!