



SERVICE TIP

Update Your N-8 with New Doors for Better Visibility, Simpler Latch

If you purchased your N-8 filler before 2009 (SNs 1525-1690) and the original doors are starting to show signs of wear, update your filler to the latest design with the New Enclosure Doors Kit, PN 3058661.

This kit includes everything you need to change out your old doors to the new style.

The new doors are one piece, which allows the operator a full view of what is going on inside the machine. In addition to greatly increased visibility, the new doors latch more easily and securely than the old design.

Pricing on this complete update kit has been reduced to \$19,312.

IN THIS ISSUE

Parts Discounts
2

Training Schedule
2

Surplus/Obsolete
Discounts
3

N-8 Service Tips:
Doors Update Kit
1

Top Seal Minor
Rebuild Kit
3

Top Squeezer
Spring Update
4

Fill System
Training Stand
4



Old N8 enclosure doors



New N8 enclosure doors

Do you have a question or topic that you would like to see featured in a future *Run Time*? Send your suggestions to sheri.albrecht@everpack.com or call 319-399-3481.



PARTS DISCOUNTS

Parts must be ordered between May 1 and June 30, 2016. To get the discount, you must ask for the special *Run Time* price when you place the order!

Part No.	Description	Model	Discount	Your Price
3057618	Top Breaker Kit	H5, H90	15%	\$8,432.00
3058391	Fill Air Cylinder Kit	EH3 SN 5600 & up	15%	\$796.45
3058398	Bottom Squeezer Kit	EH3 SN 5600 & up	15%	\$1,494.30
3058455	Conveyor Air Cylinder Rebuild Kit	EH1, EH2, EH3, EH3S, EQ5, Q15	15%	\$290.53
3058625	EH2 to EH3 Bottom Seal Air Piping	EH2	15%	\$5,295.50
3058703	Circular Chart Recorder	EH3 SN 5600-5680	15%	\$8,835.75
3109833	Mounting Block	Q14	15%	1ea \$2,192.15
			15%	2ea \$1,371.05
			15%	3ea \$1,096.50
			15%	4ea \$959.65
3115808	Conveyor Wear Strip Kit	QPC11 SN 7101 & up	15%	\$5,040.50
3474139	Viscous Nozzle Assembly	H5, QPC11	15%	1ea \$4,629.95
			15%	8ea \$2,085.90
			15%	16ea \$1,893.80
7262696	Top Folder Update Kit	EQ5 SN 5200-5220	15%	\$5,967.00
7264260	Constant Rotation Shaft Bearing Anchor Kit	EH3, EH3S	15%	\$504.05
7264318	Product Tank Filter RTD Kit	EH3 SN 5600 & up	15%	\$646.00

The *Run Time* is the newsletter of the Evergreen Packaging Equipment Sales Services Department. Its purpose is to provide customers with Evergreen Packaging gable top parts and service information.

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 We welcome comments and suggestions. Please send all mailing address changes to the editor.

Evergreen Packaging Equipment is proud to be ISO 9001:2008 certified.

QUALITY POLICY

As employees, we will perform our jobs in conformance to customer and industry requirements with a commitment to doing it right the first time. We will manufacture and deliver on time, defect-free products and services to our customers.

We are dedicated to quality and continuous improvement.

TRAINING SCHEDULE

Don't Wait to Schedule Filler Training

Let trainer Dennis Meagher show you how to keep your Evergreen Packaging filler properly maintained for top performance and long life. Dennis' training schools include both classroom and hands-on training.



Don't wait to schedule training for your facility. To request training for a specific filler model, please

call Dennis at 800-331-6083 ext 584 or email him at dennis.meagher@everpack.com.

Training can be held at the Evergreen Cedar Rapids facility or at your own plant. Also ask about in-plant training using our N-8 fill system or Spout-Pak® training stands. *See page 4 for more information on the N-8 training stand.*

For the most up-to-date training school information, look online at evergreenpackaging.com.

SURPLUS/OBSOLETE DISCOUNTS

Take advantage of these huge discounts on overstocked parts. To order, make sure you ask for the surplus/obsolete price. Stock is limited to the quantities shown so *order now!*



Part no.	Description	Model	Qty	List price	DISCOUNT PRICE
3056955	Mandrel Shaft	EQ4, N5, Q5	7	\$8,110	\$4,500
3113178	Jaw Sealer Moveable Line 1	EH2, H9, Q5, QPC11	2	\$3,230	\$800
3151275	Mandrel Cap	N5	6	\$2,788	\$950
3158285	Oven Housing-Line 1	H5	5	\$4,038	\$700
3158286	Oven Housing-Line 2	H5	4	\$2,475	\$700
3285398	Stationary Jaw Line 1 - PM	EH1, EH2	4	\$1,257	\$850
5517385	Horn VE-2 Quart	EH2, EQ5, H9	2	\$3,870	\$1,500
5522922	Conveyor Chain	Q10	2	\$6,284	\$1,750
7150730	Air Cylinder	N7	4	\$4,336	\$1,200
7264177	VFD Replacement Kit - 5HP/230VAC	EH2	2	\$2,750	\$1,000
7260106	Mandrel Hub	H5	2	\$4,543	\$2,500

SERVICE TIP

N-8 Top Seal Minor Rebuild Kit Offers Convenience, Savings

When your N-8 lower top seal only needs a minor rebuild, this is the kit for you.

Kit PN 7265111 includes everything you need to rebuild all four lines on your filler. And by ordering the kit instead of the individual parts, you save!

Top Seal Module Lower Rebuild Kit (Minor) PN 7265111 includes:

- 5591083 Cam Follower 16
- 5905335 Boot 3
- 5905179 Air Cylinder 4
- 5906765 Extension Spring 8
- 5905336 Boot 1
- 5905337 Boot 1

EVERGREEN PACKAGING is a global leader in beverage packaging systems, serving the dairy, juice, specialty, and other liquid food markets. The Evergreen Packaging business employs nearly 4,100 people worldwide. Besides the North American facilities, Evergreen Packaging includes wholly owned subsidiaries in China, South Korea and Taiwan, and joint ventures in Israel, Latin America, North Africa and Saudi Arabia.

Evergreen Packaging is owned by Reynolds Group Holdings Ltd, an investment company that also owns Reynolds Packaging, Pactiv Corporation, Closure Systems International and Graham Packaging.

The Evergreen Packaging product line includes:

- Gable top packaging equipment—which forms, fills, and seals paper gable top cartons—available for pasteurized, ESL (Extended Shelf Life), ELL (Extended Long Life), and hot fill applications. These machines fill cartons from 4 oz. up to half-gallon (150 ml up to 2 liter), at speeds from 30 to 340 cartons per minute.
- SPOUT-PAK® twist-off closures for most gable top cartons.
- Gable top materials available through our global network of converting plants.



INTERNATIONAL

November 6–9, 2016
Chicago, Illinois USA

Save the date

Evergreen Packaging
Booth #S-3182

www.packexpointernational.com

SERVICE TIP

N-8 Top Squeezer Spring Update Makes Servicing Broken Springs Fast, Easy

On older N-8 fillers (SN 1525-1724), the top squeezer springs were captive. So if a spring would break, it would stay in place and the operator would not necessarily know why the top squeezer stopped working until he discovered the broken spring.

On the current N-8 top squeezer design, there are no blocks to hold a broken spring captive. Instead, the springs are attached to posts so if a spring breaks, it will fall down

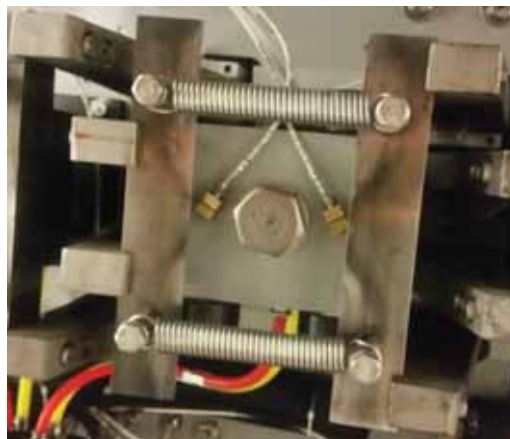
where the operator can see it and immediately identify the problem.

This update also makes spring replacement faster and easier. Instead of removing the blocks to get to the springs, you now only have to stretch the new spring between two posts.

One 3058669 kit provides parts to update all four lines.



Old N8 top squeezer springs



New N8 top squeezer springs

SERVICE TIP

Get In-Plant Fill Training Without Shutting Down Your N-8

Evergreen Service is offering training on the N-8 fill system in your plant without interrupting your production schedules. How? With the N-8 fill system training stand.

This training will demonstrate how the N-8 fill system works during all stages of operation. Upon completion, technicians should be able to properly disassemble, re-assemble, troubleshoot and set up the N-8 fill system.

Contact Evergreen Service at 800-331-6083 for additional information.



Every part you purchase from EVERGREEN PACKAGING EQUIPMENT is backed by our:

- Commitment to quality.
- Technical Service Team (TST) of engineers to answer your questions.
- Team of knowledgeable sales coordinators to make sure you get the part you need, when you need it.
- Emergency parts and service availability 24 hours a day, 7 days a week.
- Experienced field service technicians available to maintain your filler in peak operational condition.
- Six-month warranty.

TO ORDER PARTS:

Email: evergreenparts@everpack.com
Phone: 319-399-3399 or 800-553-5981
Fax: 319-399-3388 or 800-553-5986

TO REQUEST SERVICE:

Email: evergreen-fieldservice@everpack.com
Phone: 319-399-3570 or 800-331-6083
Fax: 319-399-3366

FOR TECH SUPPORT:

Phone: 319-399-3300

ANNOUNCEMENT

The Evergreen Packaging facility will be closed on May 30 for the Memorial Day holiday. On that day, we will ship parts and schedule service on an emergency basis only.

Happy holiday!