



Is it spring yet?

EPE NEWS

Optimize Your N-5 and N-8 Machines' Run Time at 10% OFF

Call NOW to order Summer Rebuild Kits for your N-5 and N-8 gable top packaging machines so you can optimize their performance during peak season!

For a limited time, receive **10% off the list price** on select OEM rebuild kits to complete those important filler rebuild projects during the upcoming summer months. These are some of the kits you might need:

- Infeed
- Bottom Folding/Sealing
- Outfeed
- Constant Rotation Shaft
- Conveyor Chains/Wear Strips
- Lower Fill
- Top Breaker/Top Seal

Turn to page 2 for the full list of discounted rebuild kits and prices.

Order now at evergreenparts@everpack.com or 800-553-5981 to ensure timely delivery and to take advantage of special prices good through May 31, 2020.

When you have a confirmed date for parts delivery, call 800-331-6083 to schedule Evergreen Packaging Service for the installation of your OEM Parts.



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**November 8–11, 2020
McCormick Place
Chicago, Illinois USA**

See what's new at Evergreen Packaging!

Booth 5151



N-5 & N-8 Summer Rebuild Kit Discounts

Material	Description	Current list price	10% discount price	Model	Kits per machine
EP3057396	Infeed Drive Pivot Arm Bushings and Washers	\$ 346.90	\$ 312.20	N-5	1
EP3057591	Conveyor Wear Strips SN 475 - 2108	\$ 9,230.00	\$ 8,310.00	N-5	1
EP3057592	Conveyor Wear Strips SN 2109 & up	\$ 5,660.00	\$ 5,090.00	N-5	1
EP3057950	No Carton No Fill Air Cylinder	\$ 234.80	\$ 211.30	N-5	2
EP3057951	No Carton No Fill Air Cylinder (Rubber Goods Only)	\$ 11.30	\$ 10.20	N-5	2
EP3057998	Pump Lever & Rod Rebuild Kit	\$ 474.50	\$ 427.10	N-5	2
EP3058120	Constant Rotation Shaft Rebuild 4 Fill Station	\$ 4,625.00	\$ 4,163.00	N-5	1
EP3058121	Constant Rotation Shaft Rebuild 2 Fill Station	\$ 3,171.00	\$ 2,854.00	N-5	2
EP3058141	Sealer/Dater Rebuild PM SS 1 Round Pin Hole	\$ 35,910.00	\$ 32,320.00	N-5	1
EP3058142	Sealer/Dater Rebuild PM SS 6 Round Pin Hole	\$ 37,900.00	\$ 34,110.00	N-5	1
EP3058143	Sealer/Dater Rebuild PM SS 1 Round Pin Hole/Pcs	\$ 38,590.00	\$ 34,730.00	N-5	1
EP3058144	Sealer/Dater Rebuild PM SS Slot/Slug Hole	\$ 38,200.00	\$ 34,380.00	N-5	1
EP3058175	Water Cooled Guide Rails	\$ 7,610.00	\$ 6,850.00	N-5	1
EP3058305	Top Seal Rebuild N SPM 1 Hole	\$ 35,880.00	\$ 32,290.00	N-5	1
EP3058306	Top Seal Rebuild N SPM 6 Hole	\$ 37,910.00	\$ 34,120.00	N-5	1
EP3058307	Top Seal Rebuild N SPM Plant Code Slug / 1 Hole	\$ 38,290.00	\$ 34,460.00	N-5	1
EP3058308	Top Seal Rebuild N SPM Plant Code Slug / Slot	\$ 38,210.00	\$ 34,390.00	N-5	1
EP3058337	Top Seal Rebuild N SHC w/o Jaws	\$ 14,870.00	\$ 13,380.00	N-5	1
EP3058342	Top Seal Rebuild N SHC Slot	\$ 25,440.00	\$ 22,900.00	N-5	1
EP3058344	Water Cooled Guide Rails	\$ 4,815.00	\$ 4,334.00	N-5	1
EP3115578	Conveyor Chains SN 475 - 2108	\$ 22,580.00	\$ 20,320.00	N-5	1
EP3115579	Conveyor Chains SN 2109 & up	\$ 15,710.00	\$ 14,140.00	N-5	1
EP3058405	N8 Lower Fill Kit (Minor Rebuild)	\$ 9,550.00	\$ 8,600.00	N-8	1
EP3058406	Constant Rotation Shaft Kit	\$ 780.00	\$ 702.00	N-8	1
EP3058507	Outfeed Rebuild Kit	\$ 954.00	\$ 859.00	N-8	1
EP3058508	Top Breaker Rebuild Kit	\$ 2,936.00	\$ 2,642.00	N-8	1
EP3058539	Bottom Seal Rebuild Kit	\$ 3,455.00	\$ 3,110.00	N-8	1
EP3058540	Top Seal Rebuild Kit	\$ 5,760.00	\$ 5,180.00	N-8	1
EP3058543	Infeed Rebuild Kit - SN 1525 - 1533	\$ 11,880.00	\$ 10,690.00	N-8	1
EP3058544	Infeed Rebuild Kit - SN 1534 - 1670	\$ 12,800.00	\$ 11,520.00	N-8	1
EP3058545	Infeed Rebuild Kit - SN 1671 & up	\$ 13,070.00	\$ 11,760.00	N-8	1
EP3058547	Top Seal Kit w New Cylinder - 4 Lines	\$ 7,590.00	\$ 6,830.00	N-8	1
EP3058548	Bottom Folder and Drive Kit	\$ 1,706.00	\$ 1,540.00	N-8	1
EP3058556	Lower Fill Kit (Major Rebuild)	\$ 11,560.00	\$ 10,400.00	N-8	1
EP3058557	Bottom Folder Kit (Major Rebuild)	\$ 13,490.00	\$ 12,140.00	N-8	1
EP3058669	Top Squeezer Spring Kit 4 Lines	\$ 377.30	\$ 339.60	N-8	1
EP3058683	N-8 Top Sealer Jaw - 1 Hole, Ribbed	\$ 1,621.00	\$ 1,459.00	N-8	4
EP3058696	N-8 Refolder - New Blade Shape	\$ 1,568.00	\$ 1,411.00	N-8	1
EP3115969	Conveyor Chain Kit - SN 1525 & up	\$ 38,920.00	\$ 35,030.00	N-8	1
EP3115970	Conveyor Chain Wear Strip Kit	\$ 8,340.00	\$ 7,510.00	N-8	1
EP3493828	Infeed Distribution Block Assembly	\$ 1,430.00	\$ 1,287.00	N-8	1
EP7264042	Top Seal w New Air Cylinder Kit	\$ 1,373.00	\$ 1,236.00	N-8	4
EP7264043	Top Seal w Air Cylinder Repair Kit	\$ 951.00	\$ 856.00	N-8	4
EP7264044	Top Seal w/o Air Cylinder or Rebuild Kit	\$ 740.00	\$ 666.00	N-8	4
EP3058658	Conveyor Chain Kit - SN 1800 & up	\$ 56,760.00	\$ 51,080.00	N-8S	1



The *Run Time* is the newsletter of the Evergreen Packaging Equipment Sales Services Department. Its purpose is to provide customers with Evergreen Packaging gable top parts and service information. The newsletter is not intended as legal, financial or other professional advice. Copyright © 2020 Evergreen Packaging LLC.

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We welcome comments and suggestions. Please send all mailing address changes to the editor.

Evergreen Packaging Equipment is proud to be ISO 9001:2015 certified. We are dedicated to quality and continuous improvement.



Visit Evergreen's Website for the Latest News and Information

Through Evergreen Packaging's products and processes, we help companies deliver on their promises. Visit evergreenpackaging.com to see how we can assist you with our gable top products, training, and OEM parts and service, as well as the latest issues of the *Run Time* newsletter, trends, and fresh news. The website also provides information about our carton, spout, and paper technology.

Click on our website often to see what's new.

PARTS DISCOUNTS

Surplus/Obsolete Discounts

Take advantage of these huge discounts on overstocked parts. The part numbers and prices in **red** may have been further reduced from previous discounts. To order, make sure you ask for the surplus/obsolete price. Stock is limited to the quantities shown, so order now!

Part no.	Description	Model	Qty	List price	DISCOUNT PRICE
ep3055649	DRAWBAR	N-5	1	\$2,177	\$1,200
EP3056611	OVEN SIDE	HALF GALLON	1	\$2,553	\$1,450
EP3112916	MOVEABLE SEALER JAW	QUART	1	\$2,133	\$1,600
EP3112917	STATIONARY SEALER JAW	QUART	1	\$3,230	\$1,600
EP3281331	FINGER-CARTON OPENER	EH-2, EH-3	1	\$336	\$190
EP3287501	TOP FOLDER BREA ASSEMBLY REPAIR KI	EH-3	1	\$2,484	\$1,700
EP3474286	SQUEEZER PAD ASSY L-1	QUART	1	\$1,568	\$1,275
EP3491265	CARTON GUIDE	N-8	1	\$1,245	\$900
EP3991220	UNPROGRAMMED INDUSTRIAL PC/DISPLAY	EH-1, EH-2, EH-3, EQ-5, Q-14	2	\$11,155	\$6,000
EP5513982	CONTROLLER TEMPERATURE	Q-11, Q-12	1	\$1,336	\$950
EP5516725	UV LAMP	SPOUT	1	\$168	\$95
EP5517606	PHOTOHELIC 0-3" WC DUAL STPT	EH-3, EQ-5, EQ-70, Q-140	1	\$802	\$550
EP5522918	Q-12/Q-14 CONVEYOR CHAIN	Q-12, Q-14	1	\$1,673	\$1,050
EP5522923	Q-12/Q-14 CONVEYOR CHAIN	Q-12, Q-14	1	\$8,624	\$7,200
EP5591221	BEARING-PILLOW BLOCK	Q-12, Q-14	1	\$2,445	\$1,500
EP5902642	AIR CYLINDER-QUART BOTTOM SEAL	QUART	1	\$1,485	\$950
EP5904028	INDEXER/REDUCER	N-7	1	\$41,691	\$24,950
EP5905326	PISTON & ROD ASSY FOR 5904039	H-5	1	\$2,718	\$1,750
EP5907803	PISTON & ROD ASSY FOR 5907796	Q-70, EQ-70	1	\$549	\$450
EP7150046	CHAIN ASSY NEP210A	NEP-210	1	\$3,518	\$2,900

MACHINE TRAINING

Get Expert Training at Evergreen Schools

Let trainer Mike Tisdale show you how to keep your Evergreen filler properly maintained for top performance and long life. Training can be held at the Evergreen Cedar Rapids facility or at your own plant. Ask about in-plant training using our N-8 fill system or Spout-Pak training stands. To request training for a specific filler model, please contact Mike at 319-399-3263 or at michael.tisdale@everpack.com. For the most up-to-date training school information, look on-line at evergreenpackaging.com.



EVERGREENPACKAGING is a global leader in beverage packaging systems, serving the dairy, juice, specialty, and other liquid food markets. The Evergreen Packaging business employs nearly 4,100 people worldwide. Besides the North American facilities, Evergreen Packaging includes wholly owned subsidiaries in China, South Korea and Taiwan, and joint ventures in Israel, Latin America, North Africa and Saudi Arabia.

Evergreen Packaging is owned by Reynolds Group Holdings Ltd, an investment company that also owns Reynolds Packaging, Pactiv Corporation, Closure Systems International and Graham Packaging.

The Evergreen Packaging product line includes:

- Gable top packaging equipment—which forms, fills, and seals paper gable top cartons—available for pasteurized, ESL (Extended Shelf Life), ELL (Extended Long Life), and hot fill applications. These machines fill cartons from 4 oz. up to half-gallon (150 ml up to 2 liter), at speeds from 30 to 340 cartons per minute.
- SPOUT-PAK® twist-off closures for most gable top cartons.
- Gable top materials available through our global network of converting plants.

SERVICE TIP

Meet Your Equipment Technical Service Team Covering the West and Midwest

Whether you need routine or emergency post-sale technical service on your Evergreen gable top filling machines, and you are located in the western two-thirds of the U.S., you can feel comfortable knowing you have an extensive team to meet your needs. When you call us for service, you know you are always working with the professionals who have the best knowledge base in the business. We also want to equip you with the knowledge and services to keep your machines running. Available 24/7 for emergencies.

Keeping your production lines up and running is our number one priority.

Pictured below from left to right are: Hugo Franco; Sam Jimenez; Roman Myszczyk; Mike Blosser; Michael Chayer, Team Leader; Brian Grinter; Steve Biering; William Lopez; Tim Kludy.



Every part you purchase from EVERGREEN PACKAGING EQUIPMENT is backed by our:

- Commitment to quality.
- Technical Service Team (TST) of engineers to answer your questions.
- Team of knowledgeable sales coordinators to make sure you get the part you need, when you need it.
- Emergency parts and service availability 24 hours a day, 7 days a week.
- Experienced field service technicians available to maintain your filler in peak operational condition.
- Six-month warranty.

TO ORDER PARTS:
Email: evergreenparts@everpack.com
Phone: 319-399-3399 or 800-553-5981
Fax: 319-774-2194 or 800-553-5986

TO REQUEST SERVICE: TECHNICIAN OR TECHNICAL SUPPORT OR TRAINING
Phone: 800-331-6083

SERVICE TIP

Keeping Your Manual Updated Saves YOU Time

Evergreen part numbers change from time to time for various reasons:

- Supplier discontinues the part.
- Engineering updates the design.
- Customer installs an upgrade on their filler.

Whenever your filler is upgraded or a sales coordinator tells you that a part number has changed, it's a good idea to record the change in your parts manual to avoid future confusion.

and new part numbers will appear on your quote, sale order acknowledgment and invoice. But if you order a valid part number that is no longer correct for your filler because you had an upgrade installed, we won't know that unless you tell us.

Evergreen Packaging has more than 1,300 fillers in operation in over 50 countries. We don't know every change made on every filler. So when an Evergreen service tech makes changes to your filler, ask him how your parts manual needs to be updated to reflect the change. He will be happy to help you!

When you order an old part number that we no longer sell, you will be told the new part number. Both the old

ITEM	PART NUMBER	DESCRIPTION
000010	EP3068726	
000020	EP8902958	N-8 SN1526-167
000030	EP554217	REPLACEMENT II
000040	EP554218	S.S. NUT
000050	EP5902951	FERRULE
000060	EP5902950	GREASE INJECTO
000070	EP554199	GREASE INJECTO
000080	EP554529	TEE-MALE RUN 1
000090	EP554202	E UNION 1/4T
000100	EP554227	EP554201
000110	EP554197	ELBOW 1/4T; 1/8N
000120	EP554197	TEE-MALE RUN 1/
000130	EP554197	CONNECTOR

Old PN
New PN

ANNOUNCEMENT

The Evergreen Packaging facility will be closed Friday April 10 for the Easter holiday. On that day, we will ship parts and schedule service on an emergency basis only.

Happy holiday!