



Bridge to Czech Village
Cedar Rapids

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SERVICE TIP

Heed These Tips for Safe Handling of Hydrogen Peroxide

Extended-life products are processed and packaged under highly hygienic conditions. One of these conditions requires that a bactericide be used on the inner surfaces of cartons before they are filled with an ultra-pasteurized product. The bactericide of choice is hydrogen peroxide (H₂O₂). As with many other substances, you must follow the manufacturer's guidelines to ensure you use hydrogen peroxide safely. It is a very useful chemical, but also a very powerful one and it must be handled wisely.

Accidental Contact - Food-grade hydrogen peroxide purchased in the usual 35% solution can cause minor injury if spilled on your skin. It will turn skin white and cause a burning sensation. In most cases, the stinging subsides quickly after thorough washing, and the skin will gradually return to normal without any lasting damage. If you do spill this solution on your skin, immediately flush the skin with plenty of fresh water.

Concentrated vapors from hydrogen peroxide cause discomfort in the mucous membranes and the eyes. Contact with the eyes is particularly dangerous because corneal burns can occur very rapidly. Therefore, safety glasses or, preferably, goggles should always be worn when handling concentrated hydrogen peroxide. If hydrogen peroxide does get in the eyes, flush eyes thoroughly with water and immediately consult a physician.

If hydrogen peroxide vapors are inhaled, immediately remove the individual to fresh air. If the inhalation has been prolonged, a physician should be consulted immediately.

Personal Protective Equipment - In addition to eye protection, rubber gloves and suitable protective clothing such as aprons or coveralls must be worn when handling hydrogen peroxide. Any gloves or protective clothing that comes into contact with hydrogen peroxide must be thoroughly rinsed with water after each use.

Always refer to the manufacturer's safety data sheet (SDS) for personal protective equipment requirements, first-aid and emergency response procedures when using any chemicals.

Hydrogen peroxide is completely safe if you use and handle it according to the manufacturer's guidelines. Before using any chemical, apply the STOP principle: Stop, Think, Organize, then Proceed.

- John Wodnik - Environmental Health & Safety Manager



OEM PARTS SUPPLIED FOR NEW & LEGACY EQUIPMENT

To keep you operating, we have an inventory of approximately 10,000 individual OEM part numbers in stock, with the ability to manufacture an additional 100,000 plus SKU's. In addition, we will find a replacement for almost any part in your Evergreen Packaging machine – regardless of age.

These parts are backed by our commitment to quality, a team of knowledgeable parts sales coordinators, and an experienced service team to install them. We're here to help you protect your investment in your machines and your company. Available 24/7, contact us at evergreenparts@everpack.com or call 800.553.5981.

I appreciate your help in getting parts for our older machine. It shows you will take care of any customer, and your sales service team is as strong as ever.

- Maintenance Coordinator

Source: 2018 Customer Comment Log

TRAINING SCHEDULE

EQ-70 and N-8 Training Schools Scheduled— Sign Up Now!

Let trainers Mike Tisdale show you how to keep your Evergreen filler properly maintained for top performance and long life. Training schools include both classroom and hands-on training.

Mike will be teaching these upcoming schools:

- [EQ-70 training class 01/20/2020 - 01/31/2020 - 2 week machine school - FULL](#)
- N-8 training class 03/02/2020 - 03/10/2020 - 1 week machine school
- N-8 training class 03/12/2020 - 03/20/2020 - 1 week machine school

To request training for a specific filler model, please contact Mike at 800-331-6083.



The *Run Time* is the newsletter of the Evergreen Packaging Equipment Sales Services Department. Its purpose is to provide customers with Evergreen Packaging gable top parts and service information. The newsletter is not intended as legal, financial or other professional advice. Copyright © 2018 Evergreen Packaging LLC.

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We welcome comments and suggestions. Please send all mailing address changes to the editor.

Evergreen Packaging Equipment is proud to be ISO 9001:2008 certified. We are dedicated to quality and continuous improvement.

PARTS DISCOUNTS

Surplus/Obsolete Discounts

Take advantage of these huge discounts on overstocked parts. The part numbers and prices in **red** may have been further reduced from previous discounts. To order, make sure you ask for the surplus/obsolete price. Stock is limited to the quantities shown, so order now!

Part Number	Description	Product Lines	Qty	List Price	Sale Price
EP3052526	H-5 WARP PLATE	H-5, H-90	1	\$ 4,173	\$1,800
EP3052678	QUART/N-5 TOP OVEN HOUSING	N-5, Q-7, Q-8, Q-80/110	1	\$ 1,872	\$1,500
EP3053064	OUTER TUBE	Q-80/110	1	\$ 2,085	\$700
EP3056611	OVEN SIDE	HALF-GALLON	1	\$ 2,553	\$1,650
EP3058461	KIT - EH3 RUBBER GOODS - EXCEPT METERING BOWL	EH-3	1	\$ 1,115	\$700
EP3159189	HEATER	N-5	1	\$ 2,760	\$2,150
EP3171306	AIR CAP FOR AIR ATOMIZING SANITIZER NOZZLE	EQ-70, Q-70	1	\$ 114	\$65
EP3281331	FINGER - CARTON OPENER	EH-2, EH-3	1	\$ 336	\$250
EP3761049	CAP NEST ASSEMBLY - EH-3	EH-3, QPC-11	1	\$ 1,682	\$1,200
EP3991220	UNPROGRAMMED INDUSTRIAL PC/DISPLAY	EH-1, EH-2, EH-3, EQ-5, Q-14	2	\$11,155	\$6,500
EP5513982	CONTROLLER TEMPERATURE	Q-11, Q-12	1	\$ 1,336	\$1,100
EP5516065	HEATER ELEMENT, 10KW, 440V	EH-3, Q-11	1	\$ 2,595	\$1,200
EP5518847	24VDC POWER SUPPLY, 10A	EH-1, EH-2, N-8, Q-14, Q-15, BF-30	1	\$ 897	\$350
EP5522918	Q-12/Q-14 CONVEYOR CHAIN	Q-12, Q-14	1	\$ 1,673	\$1,150
EP5522923	Q-12/Q-14 CONVEYOR CHAIN	Q-12, Q-14	1	\$ 8,624	\$7,500
EP5902438	INDEXER	Q-11, QPC-11, EQ-4, Q-5, N-5	2	\$13,068	\$9,000
EP5902642	AIR CYLINDER - QUART BOTTOM SEAL	QUART	1	\$ 1,485	\$1,050
EP5904028	INDEXER/REDUCER	N-7	2	\$41,691	\$26,950
EP5904735	ACTUATOR - FLIPPED FILL	Q-14, Q-15	1	\$ 5,964	\$2,000
EP7150046	CHAIN ASSEMBLY NEP210A	NEP-210	1	\$ 3,518	\$3,200

EP NEWS



November 8–11, 2020
McCormick Place
Chicago, Illinois USA

See what's new at
Evergreen Packaging!

Booth 5151



EVERGREENPACKAGING is a global leader in beverage packaging systems, serving the dairy, juice, specialty, and other liquid food markets. The Evergreen Packaging business employs nearly 4,100 people worldwide. Besides the North American facilities, Evergreen Packaging includes wholly owned subsidiaries in China, South Korea and Taiwan, and joint ventures in Israel, Latin America, North Africa and Saudi Arabia.

Evergreen Packaging is owned by Reynolds Group Holdings Ltd, an investment company that also owns Reynolds Packaging, Pactiv Corporation, Closure Systems International and Graham Packaging.

The Evergreen Packaging product line includes:

- Gable top packaging equipment—which forms, fills, and seals paper gable top cartons—available for pasteurized, ESL (Extended Shelf Life), ELL (Extended Long Life), and hot fill applications. These machines fill cartons from 4 oz. up to half-gallon (150 ml up to 2 liter), at speeds from 30 to 340 cartons per minute.
- SPOUT-PAK® twist-off closures for most gable top cartons.
- Gable top materials available through our global network of converting plants.

PARTS DISCOUNTS

Get Rebuilt Parts with Big Savings and Same Warranty as New

From time to time, Evergreen has parts repaired or rebuilt to like-new condition and places them into stock as “REB” parts. These parts are offered to customers for 25% off our normal list price. But we are now offering the parts listed below with an additional 25% discount. That’s *50% off the price of new* but with the same 6-month warranty that applies to every new part that we sell.

Please make sure you provide the REB part number and ask for the 50% discount price when you order. Stock is limited to the quantities shown, so order now!

Part no.	Description	Model	Qty	Price for new	REB PRICE
REB5501171	ALLEN BRADLEY SERVO MOTOR	N100, QL70	1	\$3,418.62	\$1,709.31
REB5513982	TEMPERATURE CONTROLLER	Q16	1	\$1,335.90	\$667.95
REB5517847	POWER SUPPLY ULTRASONIC 2.2KW	Q16	1	\$11,710.56	\$5,855.28
REB5522170	GEARBOX	Q14	1	\$4,813.35	\$2,406.68
REB5561928	16 STATION FORMER VALVE MANIFOLD	N-8, N8 ESL Stretch	1	\$6,570.72	\$3,285.36
REB5580430	CIP PUMP	N-8, Q15, QR15	1	\$9,176.10	\$4,588.05
REB5902591	CLUTCH	H5, N5, QPC11	1	\$3,702.84	\$1,851.42
REB6511142	POWER SUPPLY, DCX-4K HORIZONTAL ULTRASONIC	SA Consolidated, SM Spout	1	\$14,600.79	\$7,300.40
REB7270111	SPOUT POWER SUPPLY and ADAPTER PLATE	SA Consolidated, SM Spout	3	\$20,093.91	\$10,046.96

SERVICE TIP

Avoid Fill Screen Nozzle Leakage With Regular Maintenance

Screen nozzle drool or dripping can be caused by wear on the check valve stem and/or check valve body. Over time, this wear can cause the check valve to tilt or seat unevenly in the check valve body. When the check valve is not seated evenly, product is allowed to pass around it, which results in dripping or drool.

To avoid this problem, periodically check for wear on the check valve stem and check valve body and replace when needed. Spring retainers should also be checked for wear. To ensure proper performance, replace the springs

in the fill nozzles and metering bowl check valves quarterly.



Every part you purchase from EVERGREEN PACKAGING EQUIPMENT is backed by our:

- Commitment to quality.
- Technical Service Team of engineers to answer your questions.
- Team of knowledgeable sales coordinators to make sure you get the part you need, when you need it.
- Emergency parts and service availability 24 hours a day, 7 days a week.
- Experienced field service technicians available to maintain your filler in peak operational condition.
- Six-month warranty.

TO ORDER PARTS:

Email: evergreenparts@everpack.com
 Phone: 319-399-3399 or 800-553-5981
 Fax: 319-774-2194 or 800-553-5986

TO REQUEST SERVICE:

TECHNICIAN OR TECHNICAL SUPPORT OR TRAINING
 Phone: 800-331-6083

ANNOUNCEMENT

The Evergreen Packaging facility will be closed on Jan 1 for the New Year’s holiday. On that day, we will ship parts and schedule service on an emergency basis only.

Happy New Year!